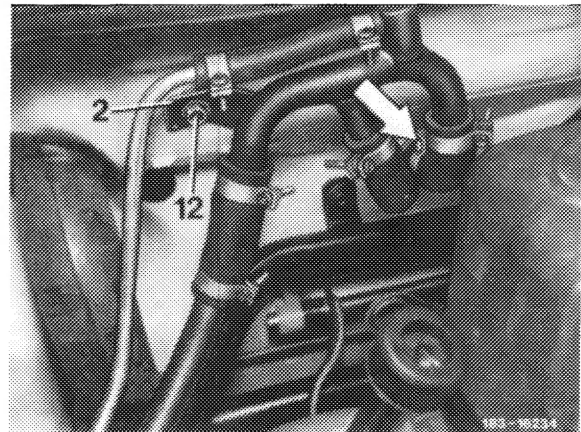


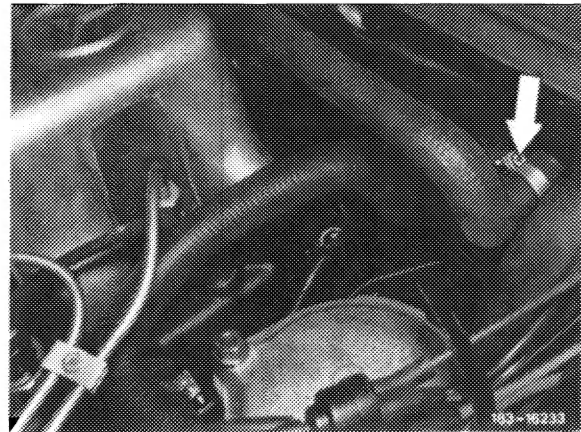
### Removal

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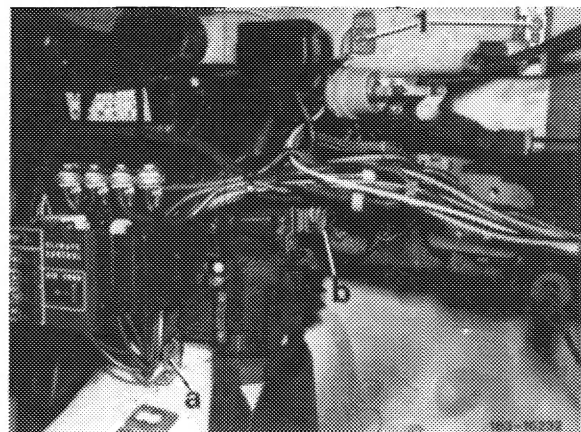
- 1 Remove instrument panel (68—100).
- 2 Remove center console (68—200).
- 3 Drain coolant.
- 4 Unscrew fastening screw (12) from holder (2) of distributing pipe and loosen hose straps of heating water feed hoses (refer to arrow).

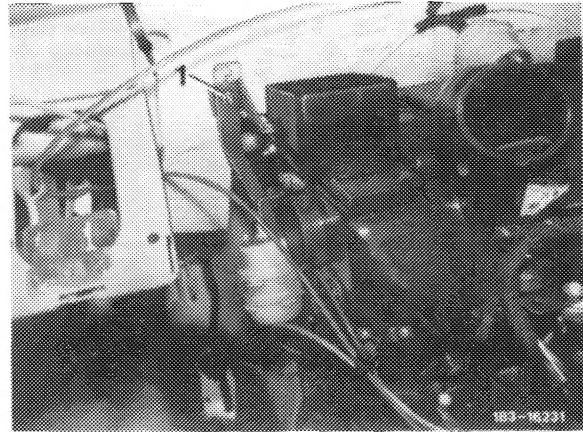


- 5 Loosen hose strap from heating water return hose (refer to arrow).



- 6 Loosen screws and nuts from holders (1) and supporting angle (a).

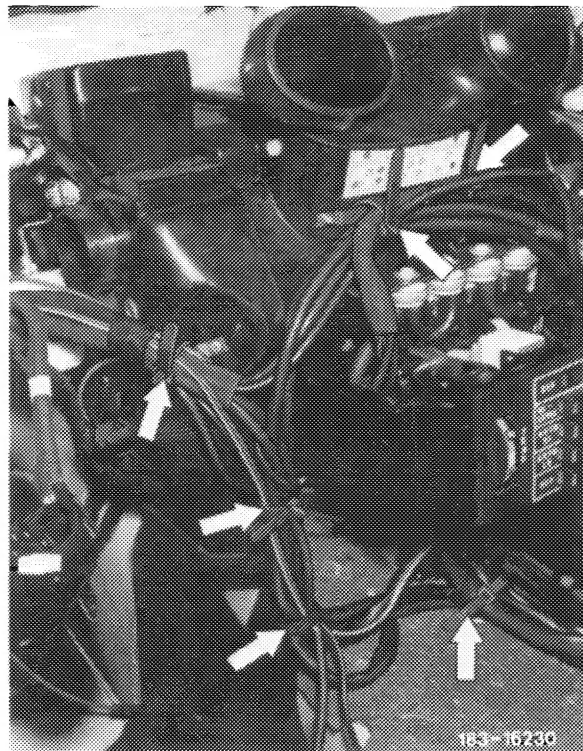




7 Partially expose electrical harness in range of air conditioner cabinet (refer to arrows).

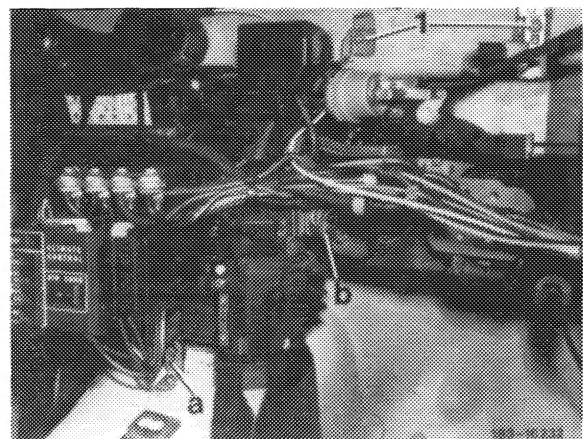
8 Unscrew screws on air ducts left and right for heating rear compartment.

9 Pull off air ducts on heater box.



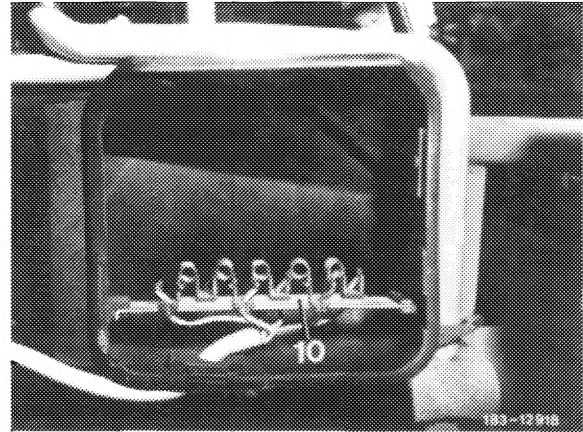
10 Swivel air conditioner cabinet complete with connected refrigerant hoses approx. 20 cm to the rear.

11 Pull plug (b) from electric line for blower.



12 Disassemble coupler of electric line for resistor group (10).

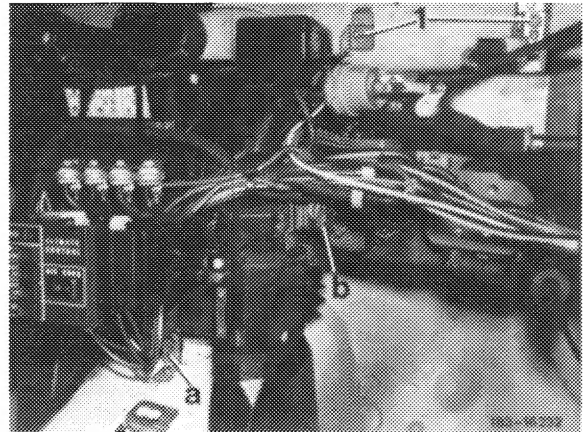
13 Pull out resistor group (10) in upward direction.



## Installation

14 Insert resistor group (10) and install electric line.

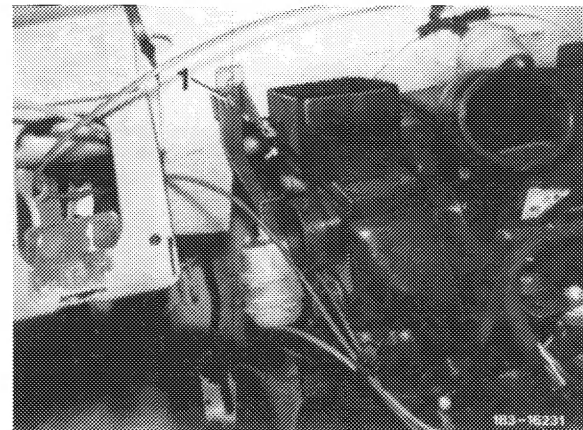
15 Complete coupler from electric line for resistor group and mount plug (b).



16 Move air conditioner cabinet into original position. Mount screws and nuts of holders (1) and supporting angle (a).

17 Plug on air ducts on heater box.

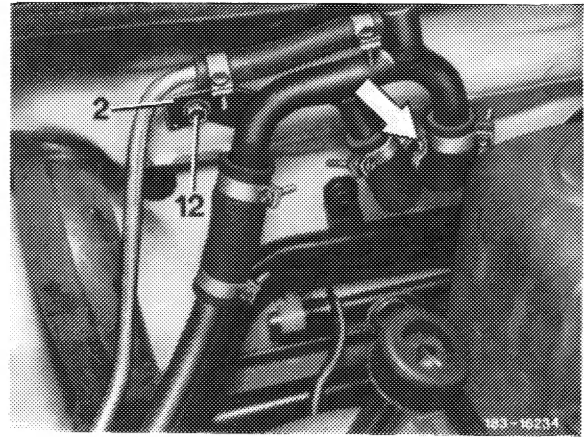
18 Mount fastening screws on air ducts left and right for heating rear compartment.



19 Attach exposed electrical harness.

20 Plug on heating water feed and return hoses and tighten hose straps.

21 Mount holder (2) of distributing pipe to front wall by means of fastening screw (12).



22 Install instrument panel (68—100).

23 Install center console (68—200).

24 Add coolant and bleed cooling system.

25 Check operation of automatic climate control.